

“MH-F” Flange Mount Series

High Speed Micro-Horsepower Mixers

Specification 01600022 Rev. A

Written: June 2006

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✧ 1.0 DESCRIPTION

1.1 INDUSTRIAL HIGH SPEED MIXER: Shall be manufactured by General Treatment Products, or approved equal and consist of a 1/70 to 1/15HP TE motor, brass coupling, enamel painted carbon steel flange mount, stainless steel mounting hardware, 316 stainless steel shaft and axial impeller assembly. Mixer assembly shall be factory balanced and ready to install.

HIGH SPEED MIXER SIZING GRAPH					
FLUID VISCOSITY	5 GAL	10 GAL	15 GAL	30 GAL	50 GAL
1 CPS	1/70	1/50	1/30	1/15	1/15
100 CPS	1/50	1/30	1/15	1/15	
300 CPS	1/30	1/15	1/15		
500 CPS	1/15	1/15			

Note: Contact GTP for tank sizes or viscosities not listed.

✧ 2.0 MATERIALS

2.1 MOTOR: Motor horse power shall be as stated in graph above. Motor shall be factory pre-wired for 115VAC, 1 phase, 60 hertz, to ensure proper motor rotation. Motor shall be totally enclosed.

2.2 COUPLING: Shall be standard brass with stainless steel set screws. Coupling shall be of ample size for mixing loads and be replaceable in the field.

Optional Coupling:

316 Stainless Steel Coupling with Stainless Steel Set Screws

2.3 MOUNT: Flange mount shall be fabricated carbon steel and have stainless steel mounting hardware. Mount shall not need any special tools for installation. Mount shall be painted with oil based enamel.

2.4 SHAFT ASSEMBLY: Shaft assembly shall be 316 stainless steel with axial impeller (propeller) for maximum mixing action and lower power consumption. Shaft shall be 5/16" round and dimpled for easy installation in field.

Shaft options shall include:

Shorter than standard shaft

Green Epoxy Coating

✧ 3.0 WARRANTY: General Treatment Products Chem-Mix High Speed Mixers are guaranteed for two years from date of shipment against manufacturing defects in material and workmanship which develop in the service for which they are designed. We will repair or replace a defective part of this system when returned to our factory with freight prepaid; providing that the part is found to be defective upon inspection. We assume no liability for labor and/or other expenses in making repairs or adjustments.

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4.0 DRAWING, DIMENSIONS & WEIGHTS: Model shown in drawing is MH-F-0066. Dimensions are +/- 1/8". Weights are approximate and include optional mounting bracket. (See pricing for details)

KEY	MH-F-0014	MH-F-0020	MH-F-0033	MH-F-0066
A	3.375"	3.375"	3.375"	4"
B	5.063"	5.563"	5.688"	6.563"
C	16"	22"	28"	32"
WEIGHT	5.25 lbs.	6.25 lbs.	6.75 lbs.	8.0 lbs.

